

Keller Park Branch

South Bend, IN 46616 574.282.4646

3D Printing in Studio 304

Cost: \$0.10 per gram

Final cost is based on actual weight of printed item, including support materials.

How it works:

- 1. Send your request to Studio 304 staff. You may email an .stl, .obj, or .thing file to studio304@sjcpl.org, or simply send us the link to the item on Thingiverse.com. Let us know your first and second choice of colors.
- 2. Your request is added to our 3D Print Queue. Printing is scheduled based on the date the request was received and the estimated print time.
- 3. When your 3D item is ready, we will e-mail or call you to let you know. We'll also tell you the final cost.
- 4. Pick up and pay for your item within one week of completion. Items not picked up within 30 days become the property of SJCPL.

What do I need?

- An SJCPL library card in good standing.
- An .stl or .obj file to print, or the link to the item on Thingiverse.com or another website.
- If you are under 14, you must have an adult with a library card who agrees to be responsible for picking up the item.

Anything else I should know?

- One print job per person per week.
- One filament color per print job.
- Printing is scheduled by the piece, not the project.
 This means that if your item does not fit onto one
 build plate, or you want different colors for
 different parts, it may take more than one week to
 finish printing.
- We cannot guarantee the quality of any design or print job. You pay for what is printed.
- 3D printed items must adhere to the SJCPL Public Policy.
- PLA plastic is not suitable for hot liquids since it has a low melting point. It is not recommended to use 3D printed objects for food since we cannot guarantee the material or manufacturing process is food-safe.

